

Date: Monday, 2/11/2008 2:11:55 PM
 User: Kim Johnston

Process Sheet

Customer	: CU-DAR001 Dart Helicopters Services	Drawing Name	: CABLE ASSEMBLY
Job Number	: 37327		
Estimate Number	: 10185		
P.O. Number	:	Part Number	: D21623R078
This Issue	: 2/11/2008 S.O. No. :	Drawing Number	: D2162 REV. C
Prsht Rev.	: NC	Project Number	: N/A
First Issue	: / / Type : PURCHASED PARTS	Drawing Revision	: C
Previous Run	: 30378	Material	:
Written By	:	Due Date	: 2/20/2008 Qty: 5 Um: Each
Checked & Approved By	: <u>08 02 11</u>		
Comment	: Est: A 05.03.08 New issue KJ/JLM		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
---------	-----------------------	---------------

1.0	PG	PURCHASING
-----	----	------------



Comment: PURCHASING

Issue P/O: 567808/02/12 (5)

For D2162-3R-078 Cable which includes the following parts:

Qty	Part Number	Description
1	83V32-3-078	Cable
1	165-172-308	Handle
1	B27081AZKT	Clevis

Possible Supplier: Danco

Material release note is required

2.0	D21623R078P	CABLE
-----	-------------	-------



Comment: Qty.: 1.0000 each(s)/Unit Total : 5.0000 each(s)
 CABLE ASSEMBLY

3.0	PACKAGING 1	PACKAGING RESOURCE #1
-----	-------------	-----------------------



Comment: PACKAGING RESOURCE #1

Recieve & Inspect for Transit Damage

Ensure Material Release Note is attached

4.0	QC6	DIMENSIONAL CHECK
-----	-----	-------------------




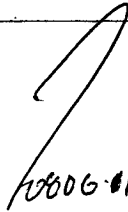

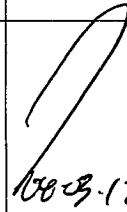
Comment: DIMENSIONAL CHECK

(PTC)

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
0603-12	4.0	Travel on cable is 2.2" instead of 3"	 05/04/12	cables are scrap. see NCR 08-056	N/A	 0606-01	 05/04/12	 08-03-12

NOTE: Date & initial all entries

Date: Monday, 2/11/2008 2:11:55 PM
User: Kim Johnston

Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: CABLE ASSEMBLY

Job Number: 37327

Part Number: D21623R078

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

SMALL FAB 1

SMALL & MEDIUM FAB RESOURCE 1



Comment: SMALL & MEDIUM FAB RESOURCE 1

1- Assemble per Dwg D2162

2- Remove all labels previously attached and Dart ID label.

6.0

QC5

INSPECT WORK TO CURRENT STEP



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify with P/N and B/N using a permanent fine point marker, then Stock

Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



W 88-06-18

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

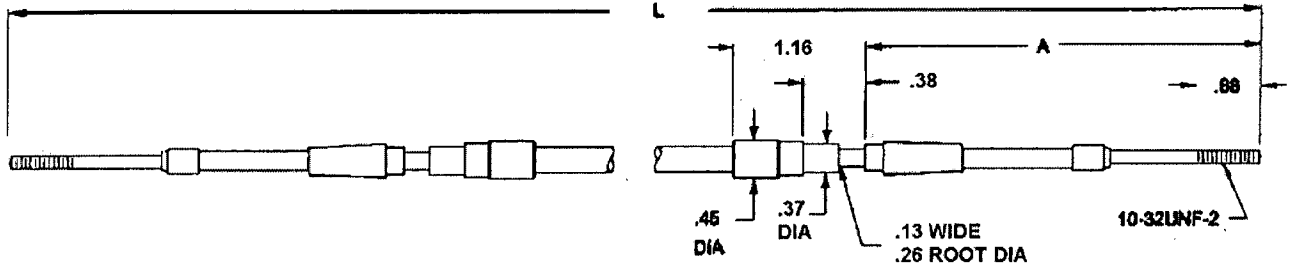
QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

DART**RELEASED**
#05-06-13

DESIGN BW	DRAWN BY <i>[Signature]</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2162	REV. C SHEET 1 OF 1
DATE 05.06.03		TITLE CONTROL CABLE	SCALE NTS
B	95.02.25	REDRAWN	
C	05.06.03	SPEC 83V32 WAS 83V02	



EXTENDED DIMENSIONS TRAVEL "A"	
1"	4.25"
2"	6.25"
3"	8.25"

2.2

	Utility and Low-Friction VLD
THREAD SIZES	1/4 - 28 UNF
1" Round	165-172-308
2.4" T-Handle	165-172-014
2" Mushroom	165-103-001
2" PTO	165-183-001

PART NUMBER: D2162-TH-L
T: CABLE TRAVEL (INCHES)
H: HANDLE TYPE (T-"T" TYPE, R-ROUND, M-MUSHROOM)
NOTE: IF NOT SPECIFIED USE "T" HANDLE
L: CABLE LENGTH (THREE DIGITS)
eg. D2162-3T-175: 3" TRAVEL, "T" HANDLE, 175" LONG
eg. D2162-3R-078: 3" TRAVEL, ROUND KNOB, 78" LONG

POSSIBLE SUPPLIER: (CABLE CRAFT)
CABLE: p/n 83V32-T-L
HANDLE: "T" 165-172-014, "R" 165-172-308, "M" 165-103-001
CLEVIS: 175-601-202

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 37327

Copyright © 1995 by DART AEROSPACE LTD

THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.



JOS #

Page#: 1

Date: 02/12/08

* SURREY, BRITISH COLUMBIA *

711688

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY ON K6A INT

DART AEROSPACE LTD
1270 ABERDEEN STREET

HAWKESBURY, ON K6A 1K7

P.O.# 4000005678

PSTH 787810

NYA PURO # 7684382

REP#2 100 ORD TMR: CB

CUSTOMER SERVICE LINE: 1-800-4-A-TRUCK
THANK YOU FOR YOUR BUSINESS

78107 276 6335



CALGARY, ALBERTA

308 - 53 AVENUE S.E.

T2H 0N3

(403) 253-6421

FAX 253-1873

TOLL FREE 1-800-352-8291

EDMONTON, ALBERTA

9111 - 41 AVENUE

T6E 6M5

(780) 468-5151

FAX 468-1565

TOLL FREE 1-888-815-7743

EDMONTON, ALBERTA

11816 - 170 STREET

T5S.1J7

(780) 486-6161

FAX 486-6163

1. *Journal of the American Medical Association*, 1997; 278: 1039-1044.

SURREY, B.C.

9475 - 192 STREET

V4N 3R7

(604) 888-0513

FAX 888-1036

TOLL FREE 1-800-665-0644

REGINA SASK.

1155 MacKAY STREET

S4N 4X9

(306) 721-9575

FAX 721-2214

TOLL FREE 1-800-363-2626

DUPLICATE

CCT #D 136761772



Danco EQUIPMENT INC.
"THE TRUCK EQUIPMENT SPECIALISTS"
9475 192ND Street Surrey, BC V4N 3R7
BUS: (604) 888-0513 FAX: (604) 888-1036
EMAIL: info@dancoequipment.com



Certificate of Conformity

For: Dart Aerospace

This is to certify that the cable(s) listed on Invoice # 7152086, conforms to Cablecraft manufacturing specifications as produced by Danco Equipment Inc. under license from Tuthill Corp. (Cablecraft).

Customer Signature _____

"The Truck Equipment Specialists"

If this fax does not come through clearly, please contact DANCO EQUIPMENT at the above number and we will resend the required pages.